

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D212-664 REF. F OR EARLIER AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D212-664 REV. 5 OR EARLIER

REF. TCCA STC: SH01-9

REF. FAA STC: SR01298NY

REF. EASA STC: EASA.IM.R.S.01304

FOR D212-664-201/-201A AT CHG 003 AND EARLIER AND D212-664-201B/-207/-207B AT CHG 001, THE D2940-1 MAY REQUIRE REWORK WHEN INSTALLING THE AFOREMENTIONED CROSSTUBES ON BELL 204B, UH-1A/B/E/F/L/P, TH-1F/L, AND HH-1K MODEL AIRCRAFT AS OUTLINED BELOW.

- 1) PERFORM ITEM 3.5 OF IIN-D212-664. ENSURE THAT THE REWORK OUTLINED IN TB-204-80-16 (REF. BHT-204-SI-31) IS PERFORMED TO THE HIGHEST END OF THE TOLERANCE ON THE RADIUS OF THE SHIM, R1.775.
- 2) REMOVE THE D2940-1 SUPPORTS FROM THE DART D212-664-201/-201A/-201B/-207/-207B CROSSTUBES PER SECTION 32.3 OF ICA-D212-664.
- 3) REWORK THE D2940-1 SUPPORTS AS SHOWN IN FIGURE 2 OF THIS SERVICE INSTRUCTION.
- 4) TOUCH UP AFFECTED AREAS WITH TWO COATS OF MIL-P-85582 OR MIL-P-23377 PRIMER AND 2-3 COATS OF MIL-C-85285 POLYURETHANE PAINT TO MATCH ORIGINAL FINISH.
- 5) RE-INSTALL THE REWORKED D2940-1 SUPPORTS ON THE CROSSTUBE PER SECTION 32.4 OF ICA-D212-664.
- 6) COMPLETE INSTALLATION OF D212-664-201/-201A/-201B/-207/-207B CROSSTUBES PER SECTION 3.0 OF IIN-D212-664.

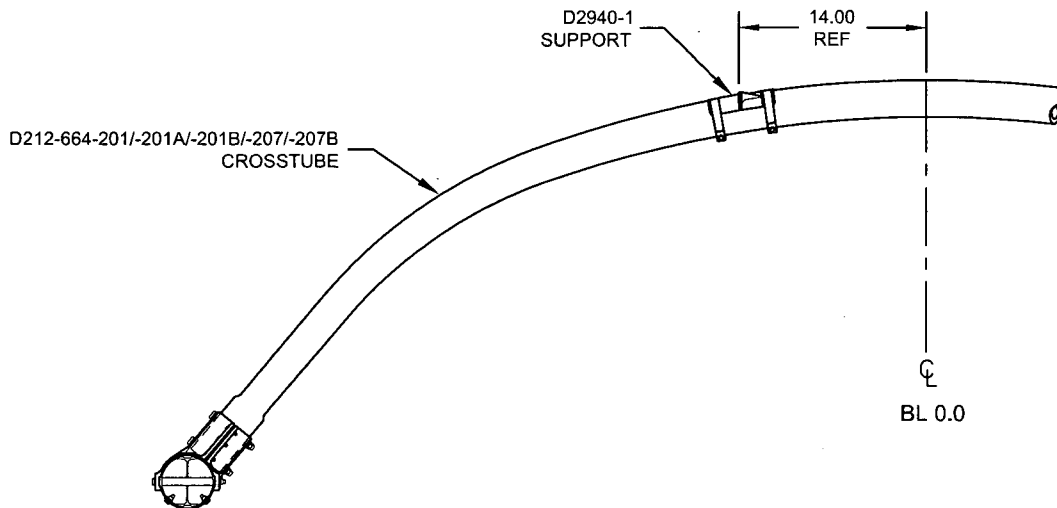


FIGURE 1 - D212-664-201/-201A/-201B/-207/-207B CROSSTUBE OVERVIEW
(204B, UH-1A/B/E/F/L/P, TH-1F/L, AND HH-1K MODEL AIRCRAFT ONLY)

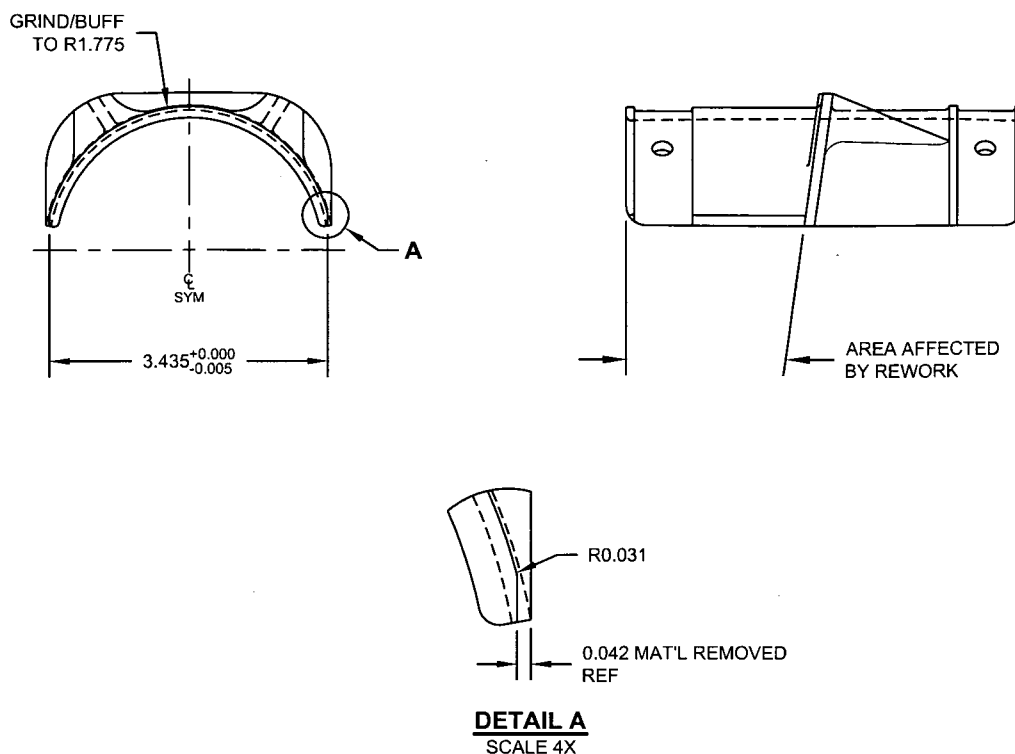
CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.05.06
CERT. NO.: SH01-9
ISSUE NO.: 3

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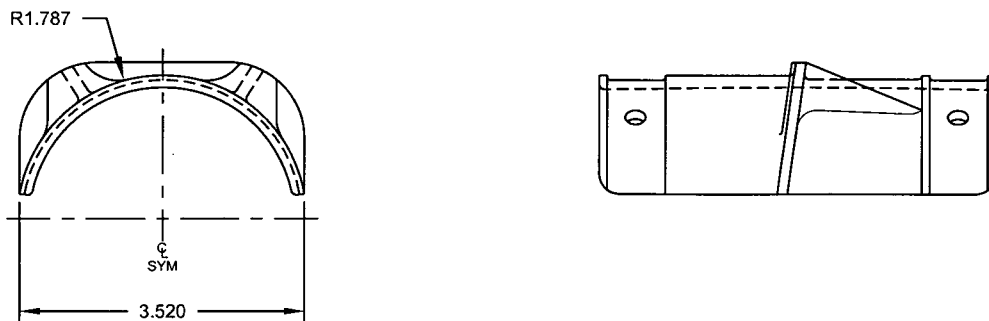


FIGURE 2 - D2940-1 SUPPORT REWORK
(204B, UH-1A/B/E/F/L/P, TH-1F/L, AND HH-1K MODEL AIRCRAFT ONLY)

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